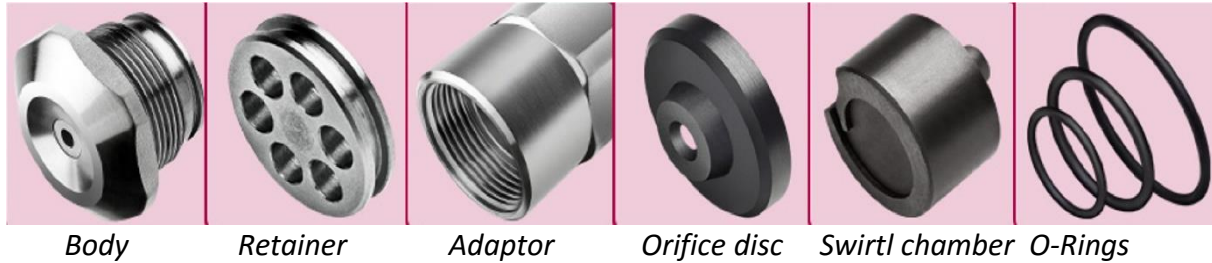


*SD V Assembly procedure:*



Place Body thread side up on a flat surface

Make sure the Orifice O-Ring is pressed snugly to the Nozzle Body

Insert the Orifice Disc into the Body with the 'orifice nose' (smallest diameter first inserted into the body orifice) bevel side up

Place Swirl Chamber on top of Orifice Disc with the swirl facing the orifice.

Ensure that the Retainer O-Ring is fitted onto the Retainer

Push the Retaining Disc into the Body until unit is pressed flat against the back face of the Swirl Chamber

Place the Body O-Ring into the body O-ring groove positioned above the threads on the outside of the Nozzle Body

Screw Body into Adaptor and hand tighten only.