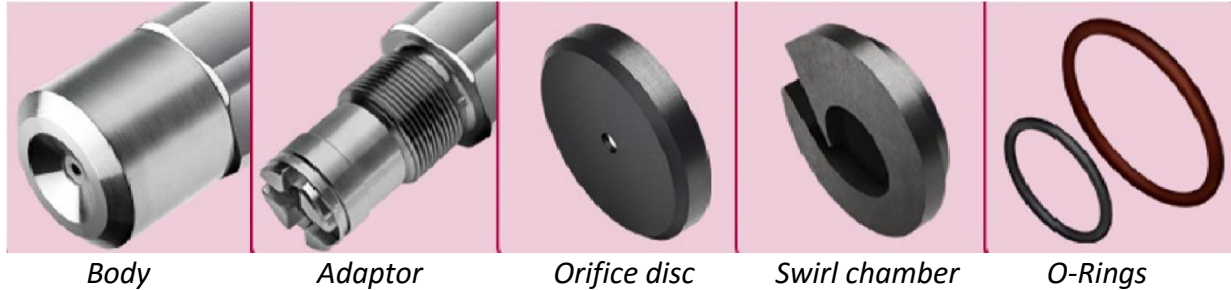


*SD III Assembly procedure:*



Place Nozzle Body thread side up on a flat surface

Make sure the Orifice O-Ring is pressed snugly to the Nozzle Body

Place Orifice bevelled side down into the Nozzle Body. Use a finger to align the orifice into recessed area in the Nozzle Body

Place Swirl Chamber on top of Orifice Disc with the swirl facing the orifice.

Make sure Adaptor O-Ring is on the Adaptor

Screw Adaptor onto Nozzle Body and hand tighten only. Make sure the internal parts do not move around if not screwed together vertically.