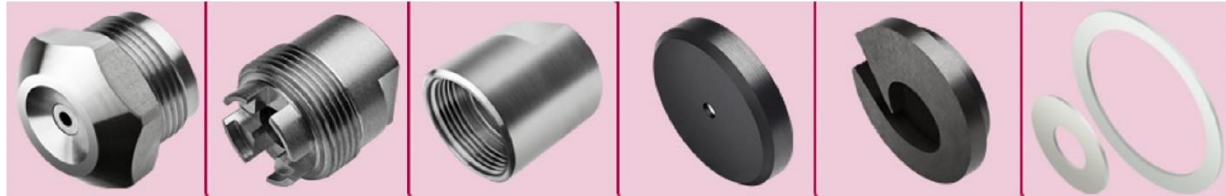


*SD I Assembly procedure:*



*Body*

*Screw pin*

*Adaptor*

*Orifice disc*

*Swirl chamber*

*Rings*

Place Nozzle Body thread side up on a flat surface

Place the small Orifice O-Ring in the Nozzle Body

Place Orifice Disc on top of the Orifice O-Ring, smallest diameter facing outwards.

Place Swirl Chamber on top of Orifice Disc with the swirl facing the orifice.

Install Screw Pin into Nozzle Body, wrench until snug (Torque of 47.5 Nm)

Drop Body O-Ring into Adaptor

Screw Nozzle Body Assembly onto Adaptor (H), wrench snug (Torque 68 Nm)